

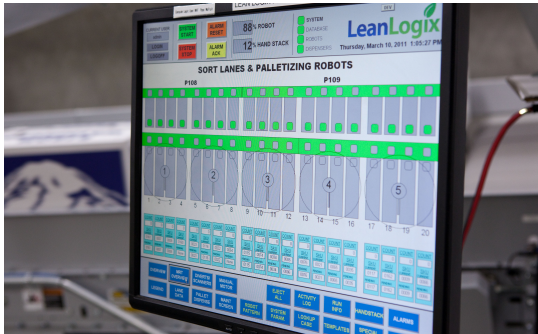
Reduce Product Damage
Trim Labor Costs
Complete Product Tracking
Reduce Injuries



Warehouse Control Software:

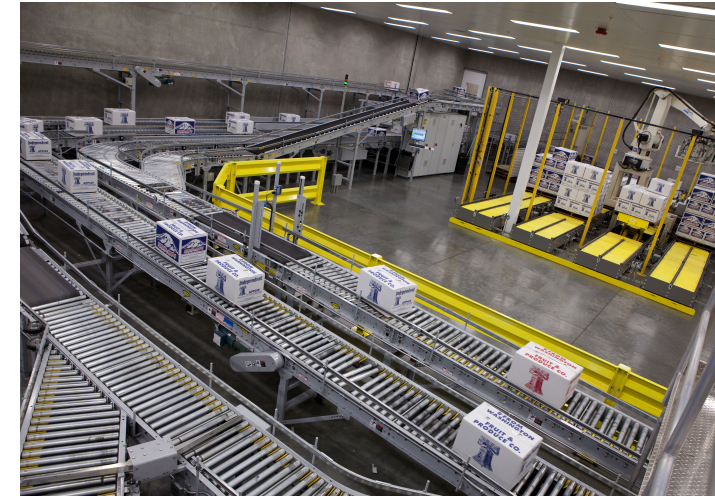
Controls Integration
Reduce Energy Consumption
Reduce Equipment Maintenance
Increase Efficiency

LeanLogix



RH BROWN CO.

Material Handling Solutions



Complete Solutions for Food Processing & Packaging

Reduce Labor
Increase Production
Reduce Injury
Space Efficiency
Data Collection
Storage Solutions
Strong ROI

RH BROWN CO.

Material Handling Solutions

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www.rhbrown.com



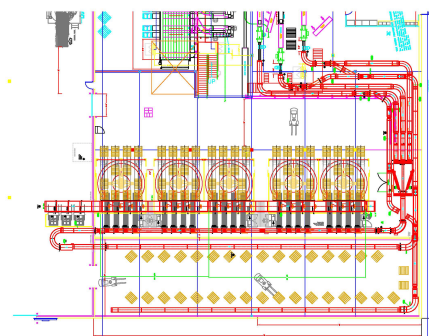
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Optimize Production
Better Warehouse Flow
Utilize Horizontal & Vertical Space



Project Management/Engineering:

Application Review
System Design
Lean Logix Warehouse Control Software



Installation/Maintenance:

Experienced Installers
Onsite Fabrication & Problem Solving
Training
Preventative Maintenance Service Program



- Allan Brothers: Case Handling
- Americold Logistics: Case Handling
- Boeing: Automated Storage
- ConAgra Foods: Case Handling
- Darigold: Conveying
- Duckwall Pooley: Sortation & Palletizing
- Georgia Pacific: Bundle Conveyor
- Lamb Weston: Pallet Storage
- Monson Fruit: Sortation
- Nintendo of America: High-Speed Sortation
- Nordstrom: Reverse Logistics
- Pacific Foods of Oregon: Palletizing
- Starbucks: Distribution
- Stemilt: Conveying
- WA Fruit: Sortation/Palletizing

Complete Solutions for Food Processing & Packaging



System Profile: Fruit Packaging

RH Brown Co. designed a system representing the new era of conveying, sorting and palletizing apples. The state of the art facility utilizes Lean Logix Software to scan, convey, combine and sort cases of apples to (5) robot palletizers. Sorting up to 45 cpm, the Lean Logix system can optimize on its own which higher volume SKU's will go to the (20) robot lanes and which lower volume SKU's will continue to hand stack. Approximately 80% of the volume is absorbed by the palletizing systems. RH Brown's innovative system highlights our complete turnkey abilities.